

# Sky Blue Hydrogen Production

A GAME-CHANGING  
CONCEPT FOR GAS  
RESOURCE HOLDERS

“Keep 60% of Natural Gas Reserves in the Ground to keep to 1.5%”

‘Shutting down’ is usually presented as the only safe scenario. No mention made of CCUS or low carbon hydrogen from methane.

The Challenge: How can countries be ‘told’ to ‘shut-down’? i.e. close-in all the gas wells, write-off all the gas processing, transportation and manufacturing assets that produce power, grey hydrogen and valuable industrial products.



From The Guardian video, 3<sup>rd</sup> November 2022

Value of existing fossil fuel assets calculated under two scenarios (Nature Energy) is \$14-25 trillion: <https://www.theguardian.com/environment/ng-interactive/2021/nov/04/fossil-fuel-assets-worthless-2036-net-zero-transition>

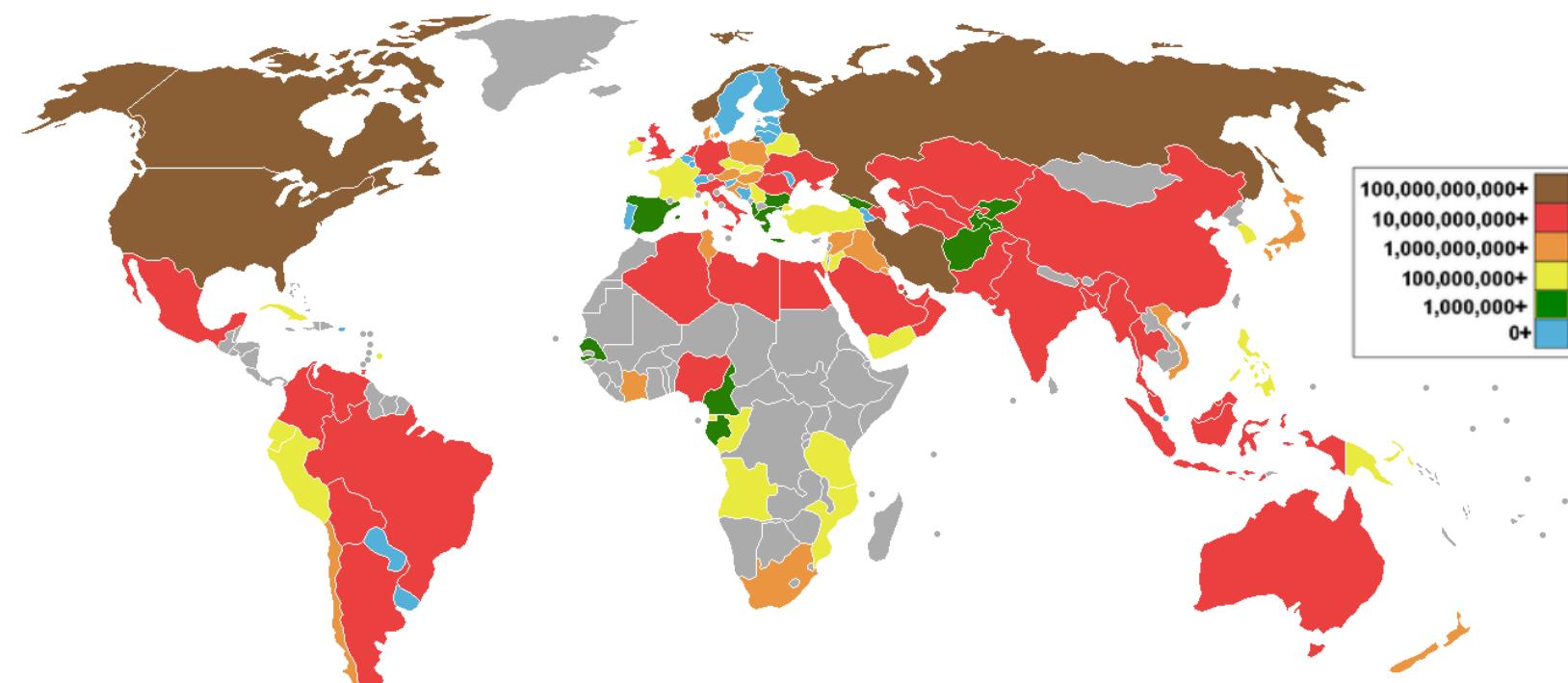
# The Climate Justice Challenge

Whilst the largest natural gas producers are North America, Russia and Iran, producers of the next largest volumes, >10 bcm pa, are shown in red on this map.

Many of these countries are in the Global South. Natural gas is used for local energy consumption and for local industrial processes. Sometimes natural gas is exported, often as Liquified Natural Gas to the Global North (much needed in 2022/23).

These activities provide good employment that support very large communities. Do countries shut them down, or clean them up? And if they are cleaned up, how might this be done more cost effectively?

Natural gas production in cubic metres per year (Wikipedia)



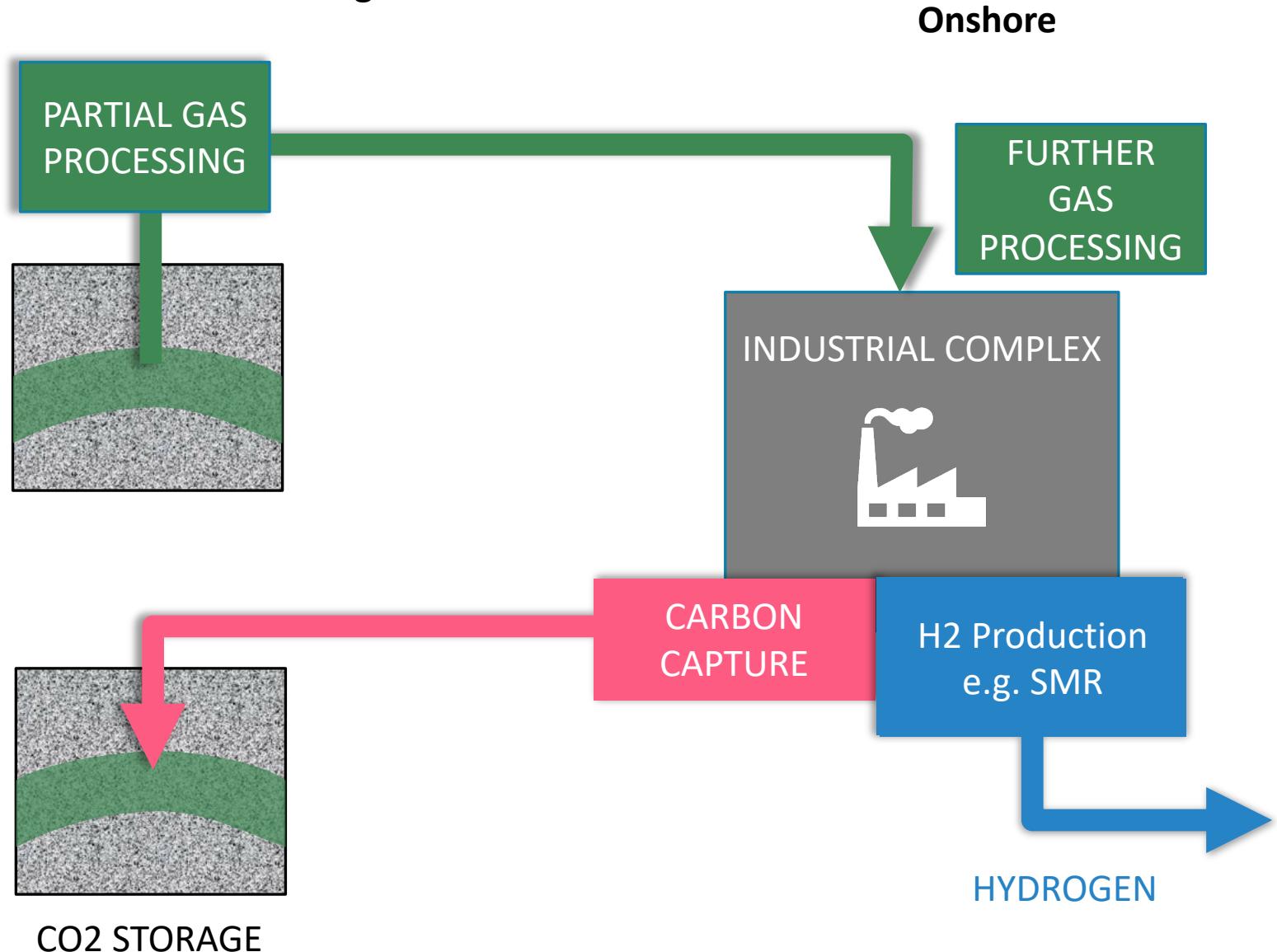
We can decarbonizing the existing global gas assets at the same time as building new, low carbon assets.

# Location, location, location

Currently: Gas is often transported great distances, before being used at an industrial complex. This includes the manufacture of Grey Hydrogen, adding to Cluster CO<sub>2</sub> emissions.

In coming years, the CO<sub>2</sub> from industrial complexes, including from the manufacture of Hydrogen, will be captured and transported to a depleted (closed-in) gas reservoir, or to a deep saline aquifer, for permanent storage (CCS).

## Onshore or offshore gas field

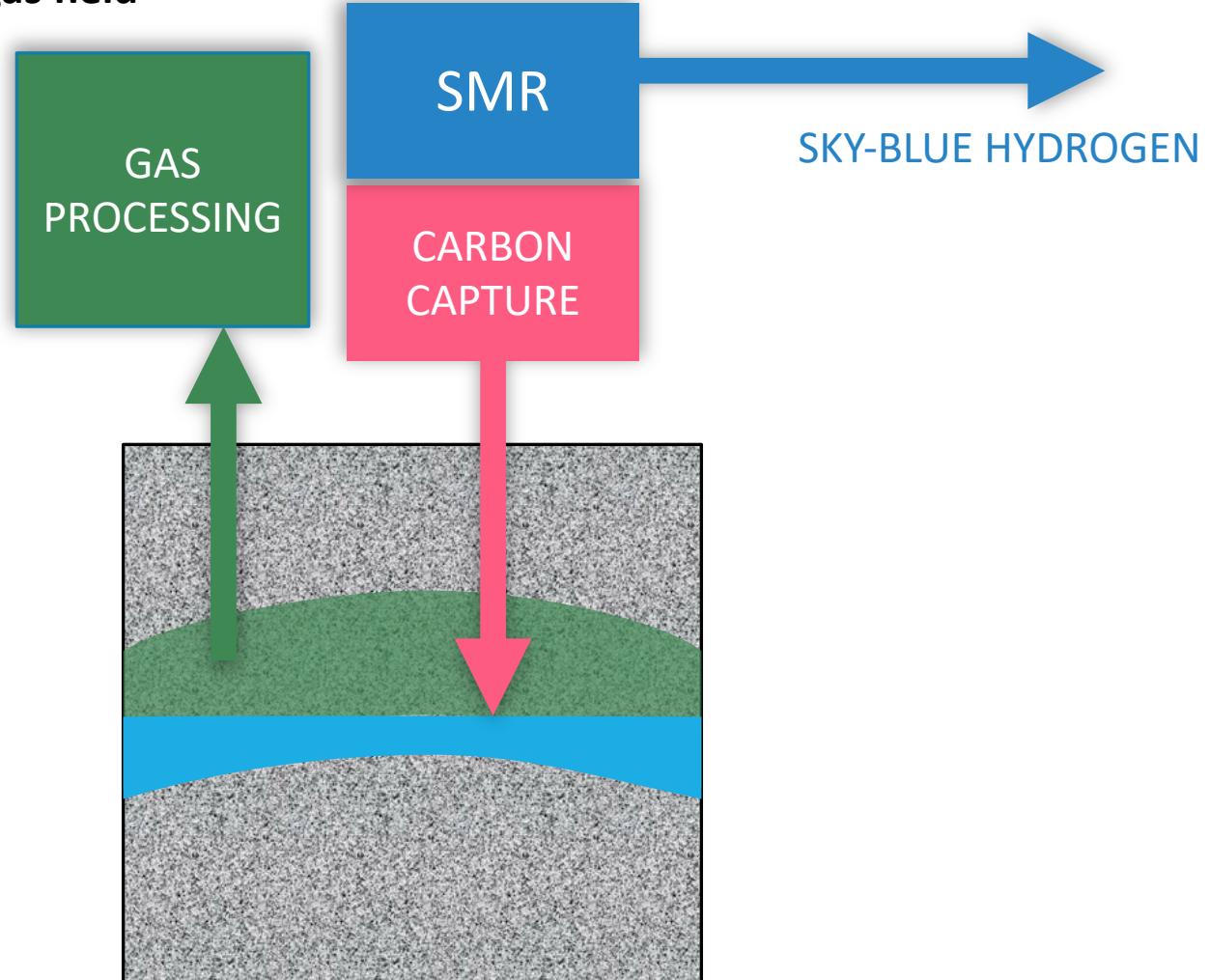


# Closing the loop in methane to hydrogen production; introducing ‘sky-blue’ hydrogen from onshore gas fields

We can remove the CO<sub>2</sub> from methane ‘at source’, producing low carbon hydrogen, with most of the CO<sub>2</sub> bi-product permanently stored in the reservoir from which the natural gas is being produced.

There can be significant economic advantages in partial or complete reservoir pressure maintenance of the gas field. Plus, can be economic advantages from co-locating processing and H<sub>2</sub> production facilities.

## Onshore gas field

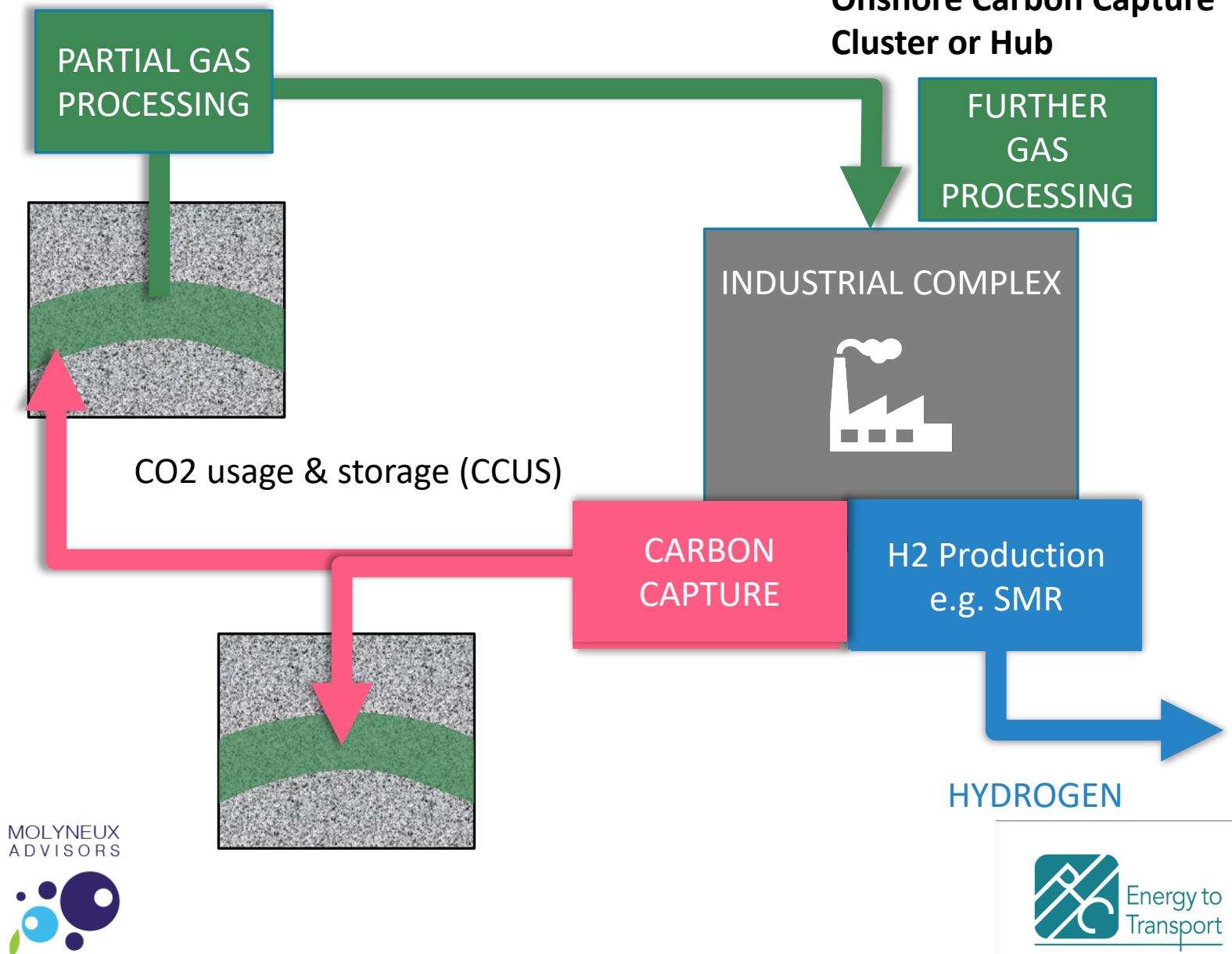


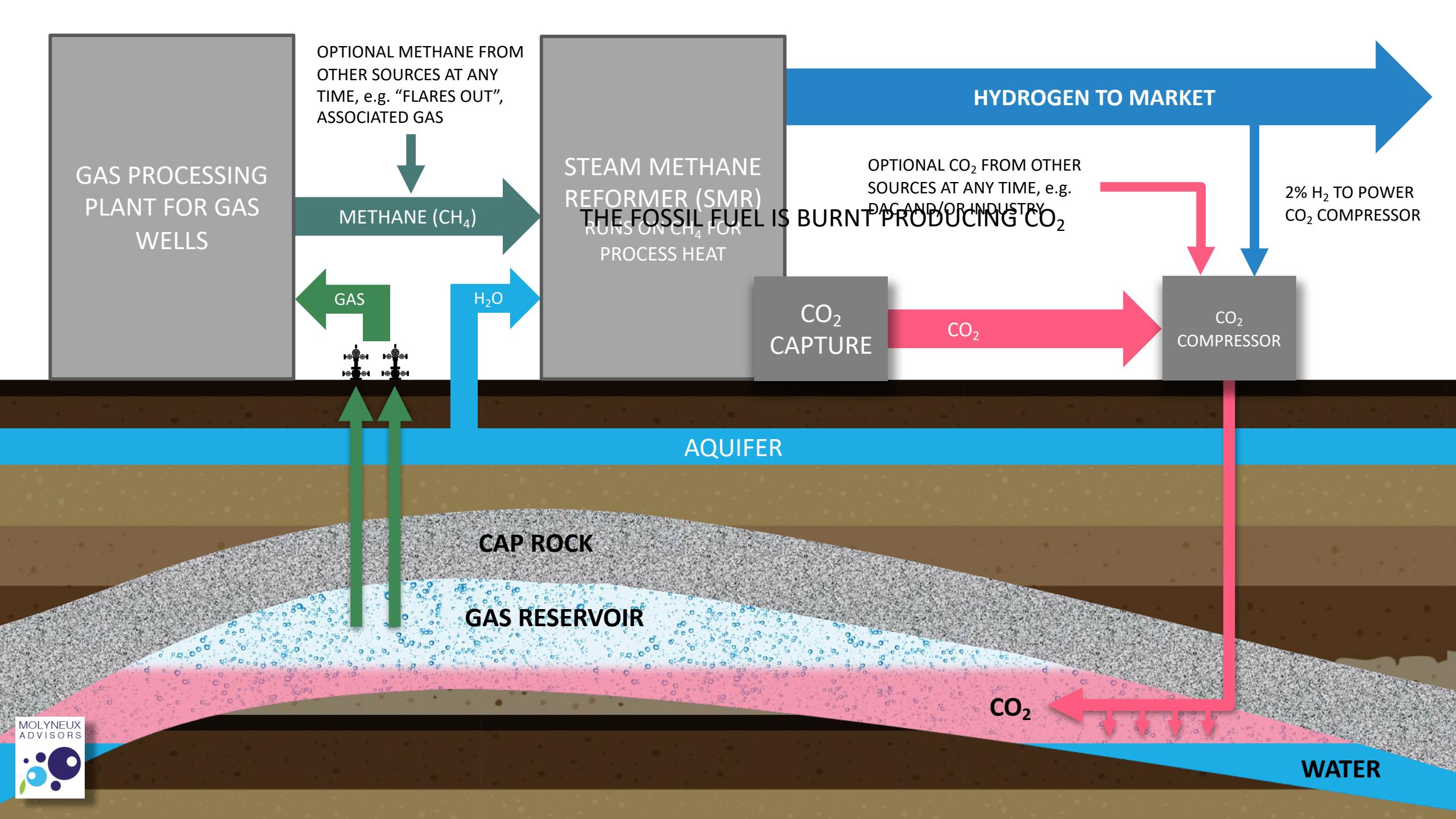
Green house gases are removed (CO<sub>2</sub> capture) and the CO<sub>2</sub> is injected immediately back into the same onshore reservoir to increase reservoir pressure and hence gas production, and this increases the production of clean hydrogen. What leaves the site is no longer natural gas; it is low carbon hydrogen.

# Sky-blue hydrogen production from offshore gas fields

Can be significant economic advantages in what is more likely to be complete reservoir pressure maintenance of the gas field.

## Offshore gas field, with usage and geological storage of CO<sub>2</sub> (CCUS)





# Sky-blue Hydrogen\*: a new contribution to the energy transition

\* Registered Business Name  
1-51717918810 (Australia)

Sky Blue Hydrogen

is an innovative process to provide additional and material volumes of low carbon hydrogen. This can help enable critical infrastructure for a hydrogen economy to develop in a country.

Sky Blue Hydrogen

uses existing technology that is proven, and its individual components have a performance track record. It is the closed loop aspect that is truly novel.

Sky Blue Hydrogen

It is scalable & replicable, with competitive price/tonne compared to other forms of low carbon hydrogen.

Sky Blue Hydrogen

can provide lower \$/tonne storage costs for CO2 captured from other sources. Why? Since the CO2 serves a useful purpose, helping to maintain reservoir pressure.

Fuelling the journey: a verified screening tool provides smart analysis (mass streams and economics) of Sky-blue Hydrogen\* opportunities

We bring a team with expert technical and commercial knowledge to assist at both the screening stage, and towards Sky Blue Hydrogen project maturation.

We are well connected to wide networks with engineering capacity, and we are developing more formal engineering partnerships.

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## MARKET READY SCREENING SOFTWARE

### TABULAR OUTPUT

Figure 9: Cash Flow displacement phase				
	bln\$ at 15yrs	bln\$ at 22.5yrs	bln\$ at 30yrs	mt at 15
own gas	0	0	0	293
import gas	0	0	0	0
incr. Liquids	0	0	0	0
H2	131	193	223	65
CO2 from DAC	49	66	66	246
CO2 stored	26	39	45	873
	bln\$ at 15yrs	bln\$ at 22.5yrs	bln\$ at 30yrs	
Injection CAPEX+OPEX	20.3694	25.0252	29.0991	
Production CAPEX+OPEX	1.7109	2.1020	2.4441	
SMR CAPEX+OPEX	30.5624	37.5481	43.6606	
total Capex	30.0815	30.0815	30.0815	
total Opex	22.5611	34.5937	45.1223	
	bln\$ at 15yrs	bln\$ at 22.5yrs	bln\$ at 30yrs	
total exports	157	232	268	
total import	49	66	66	
Total Investments (C+O)	53	65	75	
Cash balance	55	101	126	
Profit / Investment (%)	105	157	168	

### SIMPLE INPUT

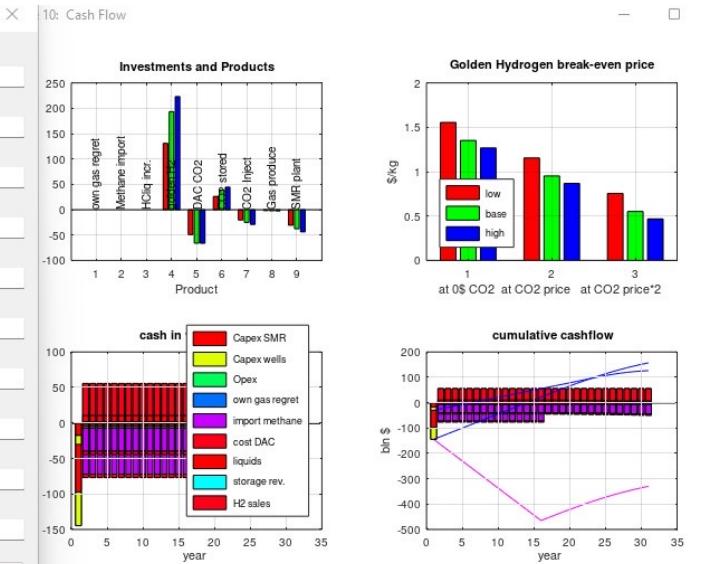
### GRAPHICAL OUTPUT

GroningenEconomic parameters

own gas regret value(\$/mmbtu)  
gas import price(\$/mmbtu)  
liquids price(\$/stb)  
DAC cost(\$/ton, all inclusive)  
CO2 storage reward(\$/ton)  
Golden Hydrogen price (\$/kg)  
CAPEX : CO2 Injectors&Compression (bln\$/mtpaCO2)  
CAPEX : Gas Producers&Facilities (bln\$/mtpaGas)  
CAPEX : SMR (bln\$/mtpaH2)  
OPEX pa (% of CAPEX)

Investments and Products

cash in



The built-in economics module indicates profitability, H<sub>2</sub> break-even prices and sensitivities to 100% product switching from natural gas to a clean burning product.

Scenario Ranking based on cumulative Cashflow and H<sub>2</sub> break even price

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<https://www.molyneuxadvisors.com/sky-blue-hydrogen/>

We welcome questions and discussions, especially on how we might embark on this blue-sky thinking journey together.

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# Overview of the ‘circular’ Sky Blue Hydrogen\* concept

- Sky Blue Hydrogen is generated from a single site process that starts with a new, or a producing gas reservoir.
- A Steam Methane Reformer (SMR)- or other hydrogen production unit (HPU)- is installed alongside the gas processing facilities. Processed natural gas is used as both feedstock for the SMR to produce hydrogen, and for process heat & other utilities to run the SMR. Together with steam, Hydrogen ( $H_2$ ) is manufactured, with Carbon Dioxide ( $CO_2$ ) produced as bi-product.
- Hydrogen is transported for sale, either through re-purposing the existing gas pipeline network, or providing additional volumes to a Green Hydrogen project, thus supporting a new hydrogen pipeline.
- $CO_2$  is captured from the SMR (using amine or other technology) and injected back into the base of the same gas reservoir (just above the Gas Water Contact), helping to maintain reservoir pressure and gas well rates, thus increasing the life of the field.
- Additional volumes of  $CO_2$  should be investigated. ‘Mopping up’ and capturing  $CO_2$  from any CCGT and/or nearby energy intensive industry. Any additional volumes would better maintain reservoir pressure.
- Additional methane could be added to the SMR by collecting, instead of gas flaring at any oil wells or facilities in the area.
- Sky Blue Hydrogen can be lower  $CO_2$  than Blue Hydrogen due to the co-location and synergy between gas processing, SMR &  $CO_2$  Capture processes. It involves the same building blocks as Blue Hydrogen but is economically more attractive due to the use made of the  $CO_2$  to generate additional feedstock for the process.
- Even with modest hydrogen price assumptions, the process could be self-funding or highly economically attractive.

